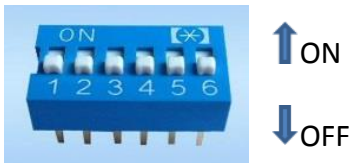


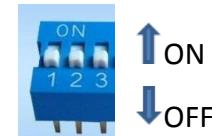
● Dip-Switch Setting

1. JP1 Dip-Switch Setting



	1	2	3	4	5	6
Factory Presetting	OFF	ON	OFF	OFF	OFF	OFF
0-20mA	ON	OFF	OFF	OFF	OFF	OFF
4-20mA	OFF	ON	OFF	OFF	OFF	OFF
0-5V	OFF	OFF	ON	OFF	OFF	OFF
1-5V	OFF	OFF	OFF	ON	OFF	OFF
0-10V	OFF	OFF	OFF	OFF	ON	OFF
2-10V	OFF	OFF	OFF	OFF	OFF	ON

2. S1 Dip-Switch:



	1	2	3
Factory Presetting	OFF	OFF	OFF
0-20mA/4-20mA	OFF	OFF	OFF
0-5V/1-5V	ON	ON	OFF
0-10V/2-10V	ON	OFF	ON

## ● Fully Open/Close position Setting Step:

1. If the Fully Open/Close position didn't set, "Open LED" and "Close LED" will light on at same time.
2. Keep pressing "Open key" and "Close key" for 1 second to enter setting mode, the "Open LED" and "Close LED" will light on one time in every second.
3. Operating the actuator to fully-open position and press "K2" (Open Key) for 1 second to set the open position, "Open LED" will light on rapidly around 2 seconds. The fully-open position is completed.
4. Operating the actuator to fully-close position and press "K1" (Close Key) for 1 second to set the close position, "Close LED" will light on rapidly around 2 seconds. The fully-close position is completed.
5. After setting up the fully-open/close position, keep pressing "Open key" and "Close key" for 1 second at same time in order to leave setting mode and store the fully-open/close position.

## ● Lamp Indication

	Situation
<b>Power Led</b>	Light on one time in 0.5 second
<b>Open Led</b>	<ol style="list-style-type: none"> <li>1. POWER LED flashing: operating to open position</li> <li>2. POWER LED light on: reach fully-open position</li> </ol>
<b>Close Led</b>	<ol style="list-style-type: none"> <li>1. Close LED flashing: operating to close position</li> <li>2. Close LED light on: reach fully-close position</li> </ol>
<b>Open Led &amp; Close Led</b>	Before you set the position successfully, "Open LED" and "Close LED" will light on at same time.